



Arlon Silicones Technology

1100 Governor Lea Road, Bear, DE 19701
1.302.834.2100 • 1.302.834.4021 (Fax)

PRODUCT INFORMATION SHEET

Arlon Product Number 28271R015

PRODUCT DESCRIPTION

Design / Construction

Interleave: 0.0025" polyethylene
Side 1: Uncured Silicone Rubber
Substrate: Style 1528 Fiberglass
Side 2: Uncured Silicone rubber
Interleave: 0.0025" polyethylene



Rubber Add-On Thickness

	<u>Value</u>	<u>Method</u>
Side 1:	0.0035"	Arlon SQA-TMS-003
Side 2:	0.0035"	Arlon SQA-TMS-003
Overall Thickness:	0.0150"	Arlon SQA-TMS-003

Product Color : Red

TYPICAL PROPERTIES

Silicone Compound Properties

	<u>Value</u>	<u>Method</u>
Tensile Strength psi	1070	Arlon SQA-TMS-008
Elongation %	300	Arlon SQA-TMS-008
Tear Strength lb/in	90	Arlon SQA-TMS-029
Durometer Shore A Points	60	Arlon SQA-TMS-014
Specific Gravity ---	1.35	Arlon SQA-TMS-024

Substrate Properties

	<u>Value</u>	<u>Method</u>
Thickness	0.008"	Arlon SQA-TMS-003
Color	Red	N/A

Product Properties

	<u>Value</u>	<u>Method</u>
Dielectric Strength volts/mil	910	Arlon SQA-TMS-020
Bond Strength lb/in	8.4	Arlon SQA-TMS-011
Total Product Weight oz/yd ²	16.9	Arlon SQA-TMS-025

SHELF LIFE AND PROCESSING RECOMMENDATIONS

Product Shelf Life 6 months from date of manufacture @ 70°F
Note: Shelf life is defined as the duration of time for which the product will meet the physical characteristics outlined on this page. It does not guarantee the product's usefulness in all applications.

Recommended Cure Cycle 15 minutes @ 250°F and 50 psi

Recommended Post Cure Cycle 400°F for 2 hours

Product Operating Temperature -70°F to 428°F

*The data presented in this document represent typical values for the production material.
 The data should not be used to write, or in place of, material specifications.
 Please verify that any printed hard copy of this datasheet is current by referencing:
<http://www.rogerscorporation.com>*

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