

Elastomeric Material Solutions Division

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PRODUCT INFORMATION SHEET

ARLON® Product Number 47561R007

PRODUCT DESCRIPTION

Design / Construction

Side 1 Interleave: 0.0025" polyethylene

Side 1: Uncured Silicone Rubber **Substrate:** Style 2113 fiberglass

Side 2: Uncured Silicone Rubber

Side 2 Interleave: 0.0025" polyethylene

Rubber Add-On Thickness <u>Value</u> <u>Method</u>

 Side 1:
 0.0020"
 Arlon SQA-TMS-003

 Side 2:
 0.0020"
 Arlon SQA-TMS-003

 Overall Thickness:
 0.0075"
 Arlon SQA-TMS-003

Product Color: Red

TYPICAL PROPERTIES			
Silicone Properties		<u>Value</u>	<u>Method</u>
Tensile Strength	psi	860	Arlon SQA-TMS-008
Elongation	%	720	Arlon SQA-TMS-008
Tear Strength (Die B)	lb./in.	115	Arlon SQA-TMS-029
Durometer	Shore A Points	39	Arlon SQA-TMS-014
Specific Gravity		1.21	Arlon SQA-TMS-024
Substrate Properties		<u>Value</u>	<u>Method</u>
Thickness		0.0035"	Arlon SQA-TMS-003
Color		Red	N/A
Product Properties		<u>Value</u>	<u>Method</u>
Dielectric Strength	volts/mil	880	Arlon SQA-TMS-020
Bond Strength (S1 to S2)	lb/in	3.4	Arlon SQA-TMS-011
Total Product Weight	oz/yd²	7.8	Arlon SQA-TMS-025

SHELF LIFE & PROCESSING RECOMMENDATIONS

Product Shelf Life 6 months from date of manufacture @70°F

Note: Shelf life is defined as the duration of time for which the product will meet the physical characteristics outlined on this page. It does not guarantee the product's usefulness in all applications.

Recommended Cure Cycle 15 minutes @ 350°F and 50 psi

Recommended Post Cure Cycle 400°F for 2 hours **Product Operating Temperature** -70°F to 400°F

The data presented in this document represent typical values for the production material. Typical values should not be used for specification limits.

Please verify that any printed hard copy of this datasheet is current by referencing: www.rogerscorp.com/arlon

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