

XtremeSpeed™ RO1200™

Extremely Low Loss Digital Laminate

Quick Reference Processing Guide

Material Description:	Woven glass reinforced copper clad ceramic filled PTFE composites
Storage:	Ambient
INNER LAYER PREPARATION	
Tooling:	Compatible with most round and slotted hole systems.
Surface Preparation for Photoresist Applications:	Chemical preparation
Photoresist Applications:	Standard film and liquid resists and procedures
DES Processing:	Standard processing. Thin cores may require leaders or frames.
Oxide Treatment:	Use procedures associated with oxide or oxide alternative of choice.
BONDING	
Final Preparation:	110°C to 125°C (230°F to 275°F) Pre-bake required.
Multilayer Adhesive System:	Compatible with RO1200™, bondply, and most traditional FR-4 prepreg types.
Multilayer Bond Cycle:	Follow recommendations for chosen bondply/prepreg system.
PTH AND OUTER LAYER/DOUBLE SIDED CIRCUIT PROCESSING	
Drilling:	Rigid and supportive entry/exit materials such as pressed phenolic. Use new drills. Controlled infeeds, speeds, and retract rates. Hit counts with new drill TBD.
Deburring:	Mechanical debur/scrub not recommended. Very light applied pressure if debur is required.
Hole Preparation:	Pressurized water or air purge of holes is okay. Sodium or plasma treatments required prior to metal deposition. Bake required after sodium treatment.
Metallization:	Electroless copper (low or regular dep rates preferred over heavy dep processes) or direct deposit processes
PTH PLATING AND OUTER LAYER IMAGING	
Final Surfaces:	Compatible with most final metals surfaces and OSP's. Preserve post-etch surface and bake cores prior to application of LPI.
Final Circuitization:	Rout & punch as required. Material support and sharp edges on cutting tools required through mechanical processes.

The information in this processing guideline is intended to assist you in designing with Rogers' circuit materials. It is not intended to and does not create any warranties express or implied, including any warranty of merchantability or fitness for a particular purpose or that the results shown on this processing guideline will be achieved by a user for a particular purpose. The user should determine the suitability of Rogers' circuit materials for each application.

These commodities, technology and software are exported from the United States in accordance with the Export Administration regulations. Diversion contrary to U.S. law prohibited.

The Rogers' logo, XtremeSpeed, RO1200 and Helping power, protect, connect our world are trademarks of Rogers Corporation or one of its subsidiaries.

©2020 Rogers Corporation, Printed in U.S.A. All rights reserved.

Issued 1468 031120 **Publication #92-537**