

# **\\\ Datasheet**

# **RT/duroid® 5280LZ** High Frequency Laminates

RT/duroid<sup>®</sup> 5280LZ filled PTFE composites, reinforced with woven fiberglass, are engineered for precise stripline and microstrip circuit applications that demand dimensional stability throughout PWB processing.

The unique filler results in a low density, lightweight material for high performance weight sensitive applications. The very low dielectric constant of RT/duroid® 5280LZ laminates is uniform from panel to panel and is constant over a wide frequency range. Its low dissipation factor extends the usefulness of RT/duroid® 5280LZ laminates to Ku-band and above.

RT/duroid<sup>®</sup> 5280LZ laminates are easily cut, sheared and machined to shape. They are resistant to all solvents and reagents, hot or cold, normally used in etching printed circuits or in plating edges and holes. When ordering RT/ duroid<sup>®</sup> 5280LZ laminates, it is important to specify dielectric thickness, tolerance, electrodeposited copper foil, and weight of copper foil required.

Thickness	Dk (Typical Values)	Df (Typical Values)		
0.021"	2.06	0.0028		
0.024"	2.06	0.0028		
0.042"	2.06	0.0028		
0.046"	2.10	0.0028		
0.093"	2.06	0.0028		

Data collected per IPC-TM-650 2.5.5.5c test method at 10 GHz

## **\|\ Standard Offerings**



#### **\\\ Features and Benefits:**

Lowest dielectric constant available

 Critical for registration of small circuit features

#### Low X, Y, & Z axis CTE

 Glass-reinforced construction delivers industry-leading Z-axis CTE from -50C to 288C

#### Lightweight/low density

Low circuit losses

Uniform electrical properties over a wide frequency range

#### **\\\ Typical Applications:**

- Airborne antenna systems
- Satellite communications
- Lightweight feed networks
- Military radar systems
- Missile guidance systems
- Point-to-point digital radio antennas

Standard Thicknesses	Standard Panel Sizes	Standard Cladding
$0.021'' (0.533 \text{mm}) \pm 0.001''$ $0.024'' (0.610 \text{mm}) \pm 0.001''$	12″ X 18″ (305 X 457 mm) 24″ X 18″ (610 X 457 mm)	Electrodeposited Copper Foil
$0.042'' (1.067 \text{mm}) \pm 0.002''$ $0.042'' (1.167 \text{mm}) \pm 0.002''$		1 oz. (35µm)
$0.046''' (1.168mm) \pm 0.002'''$ $0.093'' (2.362mm) \pm 0.004''$		

Contact Customer Service or Sales Engineering to inquire about other available product configurations including additional thicknesses, panel sizes and claddings.









# Data Sheet RT/duroid® 5280LZ

## **\\\ Standard Properties Table**

Proper	rties	Typical Value	Units	Test Conditions		Test Method		
Electrical Properties								
Dielectric Constar		2.06		23°C @ 50% RH	3313 Glass	IPC TM-650 2.5.5.5		
	ic Constant	2.10	-	23°C @ 50% RH	1080 Glass			
Dissipation Factor		0.0028	-	23°C @ 50% RH	10 GHz	IPC TM-650 2.5.5.5		
Thermal Coefficient of Dielectric Constant		20	ppm/°C	-55°C to 288°C	10 GHz	IPC TM-650 2.5.5.5		
Volume Resistivity		1.03x10 <sup>12</sup>	Ohm-cm	C-96/35/90	-	IPC TM-650 2.5.17.1		
Surface Resistivity		6.01x10 <sup>10</sup>	Ohm	C-96/35/90	-	IPC TM-650 2.5.17.1		
Electrical Strength (dielectric strength)		435.8	V/mil	-	-	IPC TM-650 2.5.6.2		
Dielectric Breakdown		47.6	kV	D-48/50	-	IPC TM-650 2.5.6		
Thermal Properties								
Decomposition Temperature (Td)		500	°C	2 hours @ 105 °C	5% Weight Loss	IPC TM-650 2.3.40		
Coefficient of Thermal Expansion - x		46	ppm/°C	-	-55°C to 288°C	IPC TM-650 2.4.41		
Coefficient of Thermal Expansion - y		47	ppm/°C	-	-55°C to 288°C	IPC TM-650 2.4.41		
Coefficient of Thermal Expansion - z		56	ppm/°C	-	-55°C to 288°C	IPC TM-650 2.4.41		
Time to Delamination		>60	minutes	As Received	288 °C	IPC TM-650 2.4.24.1		
Mecha	nical Properties							
Copper Peel Strength after Thermal Stress		13.7	lbs/in	10s @ 288°C	18µm foil	IPC TM-650 2.4.8		
Tensile N	Aodulus (X, Y)	3,660, 2,888	psi	78°F (+/-10°F)	-	ASTM D3039		
Flexural Modulus (X, Y)		6,075, 5,237	psi	78°F (+/-10°F)	-	IPC-TM-650 2.4.4		
Youngs Modulus		770	ksi	78°F (+/-10°F)	-	ASTM D3039		
Poissons Ratio		0.036	-	78°F (+/-10°F)	-	ASTM D3039		
Dimensional Stability (MD, CMD)		(-0.19, 0.00278)	mil/inch	-	3313 Glass	IPC-TM-650 2.4.39a		
Dimensional Stability (MD, CMD)		(-0.0479, -0.0583)	mil/inch	-	1080 Glass	IPC-TM-650 2.4.39a		
Physica	al Properties							
Flammability		V-0	-	-	-	UL 94		
Moisture Absorption		0.02	%	E1/105+D24/23	-	IPC TM-650 2.6.2.1		
Density		1.64	g/cm³	C-24/23/50	-	ASTM D792		
NASA Outgassing	Total Mass Lost	0.02	%	24h @ 125°C	-	ASTM E595		
	Colected Volatiles	<0.01	%	24h @ 125°C		ASTM E595		
	Water Vapor Recovered	0.01	%	24h @ 125°C	-	ASTM E595		

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