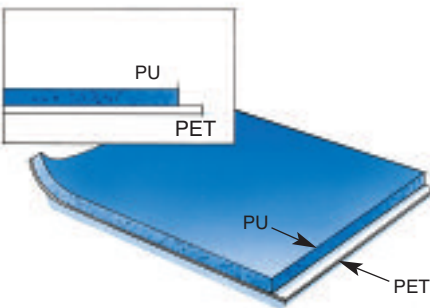




## R/bak® SS & SF Plate Mounting Instructions

The heart of the R/bak® compressible plate mounting system is an advanced urethane foam with an open-cell construction that offers exceptional energy absorption and resiliency. It acts as a pressure reducer and shock absorber for flexographic printing plates in corrugated applications.

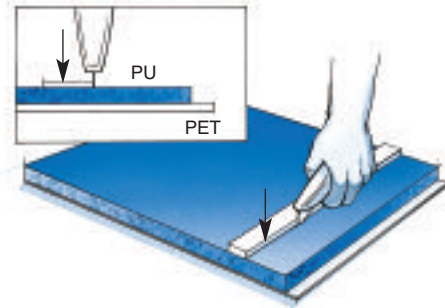
These instructions detail procedures for preparing and using R/bak SS and R/bak SF materials in flexographic systems for corrugated products.



**1.**

View of R/bak SS and SF cushion surface on a 0.010" (0.25mm) polyester base.

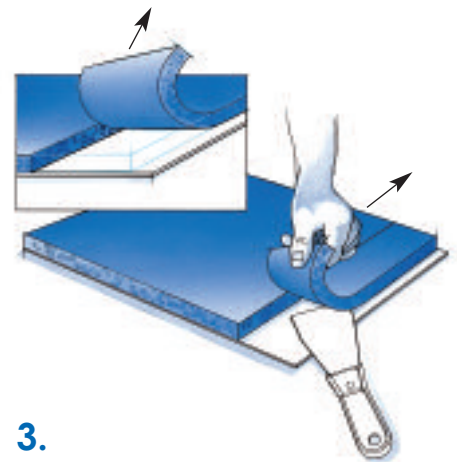
PU = R/bak material  
PET = Polyester base



**2.**

To cut the foam cushion from the polyester base:

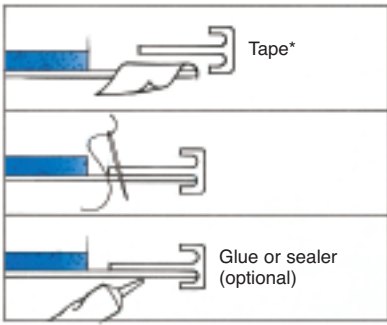
- a. Firmly hold a straight edge along area to be cut away.
- b. With a razor or utility knife, cut along the straight edge.
- c. **Be certain not to cut through the polyester base.**



**3.**

To peel cushion from polyester base:

- a. With putty knife or chisel-edged tool, start to lift foam from polyester base.
- b. Grip the cushion and pull away as knife is guided underneath the foam cushion.

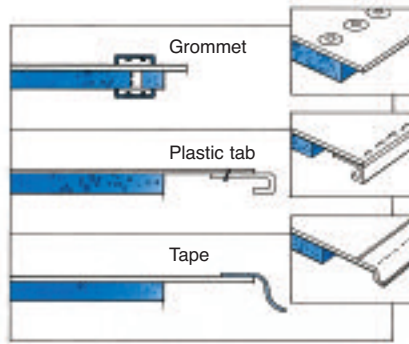


**4.**

To attach a lead to polyester:

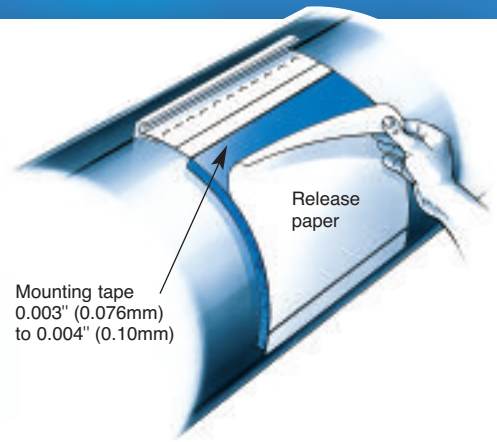
- a. Place duct or fabric tape onto lead. (optional)\*
- b. On sewing machine, attach lead through polyester.
- c. Apply glue or sealer on sewn end. (optional)

\*Soft tape prevents damage to edge from stitching



**5.**

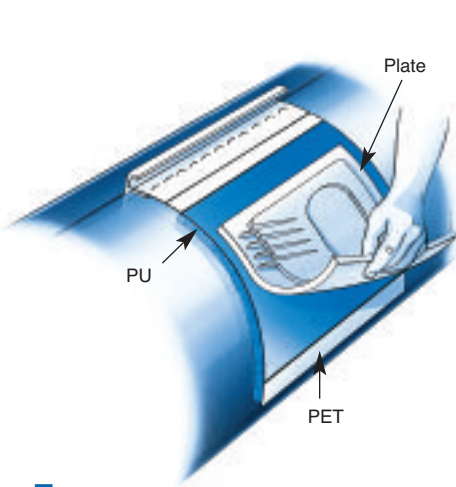
Trailers can be grommets, sewn plastic tabs or heavy-duty tape as shown.



**6.**

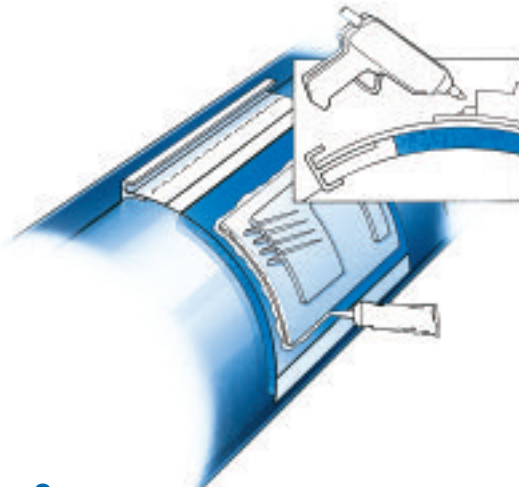
To mount plate to R/bak material:

- a. Apply mounting tape to polyester base. Be certain air bubbles are not present. Peel back release paper.



**7.**

With a curving motion, lay plate onto adhesive surface. Be certain air bubbles are removed.



**8.**

To prevent solvents and washes from getting under the mount, it is recommended to apply die sealer or hot melt adhesive as shown.

The information contained in this R/bak SS and SF Plate Mounting Instruction sheet is intended to assist you in designing with Rogers R/bak Cushions. It is not intended to, and does not, create any warranties, express or implied, including any warranty of merchantability or fitness for a particular purpose or that the results shown on the instruction sheet will be achieved by a user for a particular purpose. The user should determine the suitability of Rogers R/bak Cushions for each application.

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